MicroCoat Technologies

1316 Somerset Drive McKinney, TX 75070 www.m-coat.com Tel: 972-678-4950 Fax 214-257-8890

Unparalleled in Polymer Coatings and Adhesives Technology ™

Product Data Sheet

MCT 3795-VHT

An Electrically and Thermally Conductive, Silver Filled, Inorganic One-Part Adhesive for Use to >650°C

**MAY NOT BE DIRECT BONDED TO GOLD

- Low Cure Temperature
- **Semiconductor Die Attach with Moly Tab for "Down the Hole" Hybrids or attach to Ag, Ni, Pd/Ag, etc.
- Catalytic Converters
- Ceramic-to-Ceramic Heat Sink Bonding

Silver: 80% - 85% ~28 Micron

Mix Ratio: Single Component

Viscosity: Thixotropic Paste

Pot Life: NA

Recommended Cure: 2 Hours Room Temperature Followed by 2 hours at 120C.

ALL moisture is released between 300C-400C. After that there is absolutely no outgassing. Prior to final bake at that temperature there are <.01ppm H2O moisture given off. It appears from lab testing that if you cure the product for an additional 2 hours at 150C (after 1-2 hours at 120C) this will eliminate any further moisture release

Temperature Resistance: 1200°F (649°C)

CTE, $in/in/^{\circ}F \times 10^{-6} (^{\circ}C)$ 9.6 (17.3)

Thermal Conductivity.

Btu-in/hr-ft²- °F 63.1 (9.14 W/m-K)

Volume Resistivity (ohms-cm) .0002

Shelf Life: 6 months in sealed containers

Supplied in syringes only

This material dries rapidly upon exposure to air

The information contained herein, is, to the best of our knowledge accurate. However, MicroCoat Technologies, LLC does not assume any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of the suitability of any material is the sole responsibility of the user. The information contained herein is considered typical properties and is not intended to be used as specifications for our products. This information is offered solely to assist purchasers in selecting the appropriate products for purchaser's own testing. All products may present unknown hazards and should be used with the proper precautions. Although certain hazards are described herein and in the Material Safety Data Sheets, we cannot guarantee that these are the only hazards that exist. Repeated and prolonged exposure to epoxy resins can cause sensitization or other allergic responses.